

SAVEAPP GmbH Dammstraße 20 33824 Werther Germany



# Cut-Check

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### DOCUMENT & ANALYZE

First visualization application for professional, representation of all process-relevant Information directly from the controller.

## Cut-Check advantages

- detects machining tips
- detects feed reserves
- clarifies all cutting forces
- compares tools from different manufactures
- analyzes detailed NC programs
- shows precisely the efficiency of the machining

#### Cut-Check informs about

- the exact load on the spindles and axles
- channel-specific processed NC programs
- processed NC blocks channel-specific
- precise main and off-time for programs
- precise main and off-time for tools
- the current machine utilization
- real feed and speed of the tools

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#### Database modul [optional]\*

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- automates the documentation of your machines
- stores all data in one place
- easy access through our Cut-Check web application
- access from everywhere
- keep full control of your data

\* For this modul you will need a server. The machines have to be in the network.

## Control requirements

#### Siemens

Control-unit	NC(U) Version	USB-port	Ethernet-port	additional
840D SL	=> 2.02	No	1x	Worstation + SinuComNC <sup>1</sup>
840D PL	=> 6.01 => Windows NT	1x	1x	-
Heidenhain			<sup>1</sup> Workstation must have admin access to install additional software.	

Control-unit	NC(U) Version	USB-port	Ethernet-port	additional		
iTNC 530	=> 34049x 06 => 60642x 01	No	1x	BlackBox-Recorder <sup>2,3</sup>		
iTNC 620	after verification					
iTNC 640	-					

<sup>2</sup> May require DNC-option.

<sup>3</sup> Preconfigured workstation for Heidenhain units. Provided by Saveapp GmbH.