



## ACTive

Web: [www.saveapp.de](http://www.saveapp.de)

Mail: [info@saveapp.de](mailto:info@saveapp.de)

Phone: +49 5203 90248-0

### SECURE & OPTIMIZE

Automated self-learning adaptive system. ACTive calculates the optimum for every cutting situation.



#### ACTive advantages

- revolutionary self-learning process
- intuitive, self-explanatory operations
- uncomplicated and easy installation
- no additional hardware needed
- no adjustment of the PLC program

#### ACTive features

- significantly higher process reliability
- clear reduction of production time
- noticeable increase in tool life
- avoiding tool breakage
- significant increase in added value



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## Control requirements



### Siemens

Control-unit	NC(U) Version	Additional
840D SL	=> 2.02	<ul style="list-style-type: none"> <li>• measurable spindle torque on the tool</li> <li>• 35 related synchron-actions</li> <li>• 1 free GUD-list</li> <li>• 15 AC Timer</li> <li>• 30 R-parameters</li> <li>• <b>Siemen-soption: synchron actions level 2</b></li> <li>• <b>Siemens-option: evaluation internal drive data</b></li> </ul>
840D PL	=> 5.03	<ul style="list-style-type: none"> <li>• measurable spindle torque on the tool</li> <li>• 35 related synchron-actions</li> <li>• 1 free GUD-list</li> <li>• 15 AC Timer</li> <li>• 30 R-parameters</li> </ul>

### Heidenhain

Control-unit	NC(U) Version	Additional
iTNC 530	=> 34049x 06 => 60642x 01	
iTNC 620	after verification	
iTNC 640	-	

## Delivery

- CD with ACTIVE application
- Manual